

# D-Limonene

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## Description:

d-Limonene is extracted during the production of orange juice.

d-Limonene has a characteristic odor of oranges and is most often used in the manufacture of bio-based cleaning compounds, and as a flavor and fragrance additive.

d-Limonene has benefits over many other solvents due to its excellent solvency, high degree of biodegradability and derivation from renewable resources.

## Sales Specifications:

Appearance	Clear, Colorless to Slightly Yellow
d-Limonene GC, %	93 Minimum
Odor	Citrus
Refractive Index @ 20°C	1.461 - 1.481
Specific Gravity @ 25°C	0.830 - 0.855

## Packaging, Storage and Handling:

Available in bulk (20MT) and 55-gallon drums. Store in cool, ventilated, fire resistant building. Re-certify quality after 24 months from date of manufacture in original, unopened drums.

CAS Number: 5989-27-5

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