

# Orange Terpenes

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## Description:

Orange Terpenes is a 100% bio-based product produced by high vacuum fractional distillation of orange oils. By the nature of the manufacturing method, odor, purity, moisture, and color can be carefully controlled yielding a consistent product.

Orange Terpenes is considered food grade and is commonly used as flavor and fragrance additives. The product also finds use in a variety of household, institutional and industrial cleaning compounds.

## Sales Specifications:

Appearance	Clear, Colorless to Slightly Yellow Liquid
d-Limonene GC, %	95.0 Minimum
Odor	Fresh Citrus
Refractive Index @ 20°C	1.470 - 1.475
Specific Gravity @ 25°C	0.830 - 0.855

## Packaging, Storage and Handling:

Available in bulk (20MT) and 55-gallon drums (Net 177 kg). Store in cool, ventilated, fire resistant building. Re-certify quality after 24 months from date of manufacture in original, unopened drums. Orange Terpenes is considered a Class II Combustible Liquid by the US NFPA and OSHA.

CAS Number: 8028-48-6, 68647-72-3

FEMA Number: 4850

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